

Part # LI-0078

## Instruction Sheet for part 06-0031: Front Disc Brake Conversion, XK-120 & XK-140

(Wire wheel cars only – not for cars with pressed steel wheels)

### Parts Supplied:

As per invoice.

### Installation Instructions:

Installation of this kit is a straightforward swap-out of parts. However, a few notes:

- 1) Tighten all mounting bolts using a good anti-seize compound such as Copaslip. Do not over-tighten.
- 2) Do not over-tighten or crimp brake lines.
- 3) To make the connection between the original hard lines and the caliper: cut the male flare nut off of the original steel line, install the female GR-P4 fitting and re-flare the hard line. Adaptor fitting ZZ-9928 fits into the GR-P4 fitting. Along with the supplied 3/8" copper washer, the other end of the ZZ-9928 fitting is attached to the supplied brake flex hose.
- 4) Clean the rotors with a high-quality brake cleaner.
- 5) Fill brake fluid reservoir with high-quality brake fluid per the vehicle manufacturer's recommendations. Silicone brake fluid is not recommended. Be careful not to spill brake fluid on any painted surfaces.
- 6) Bleed calipers until a solid pedal is obtained, making sure that the reservoir is kept full during bleeding.
- 7) Clean any spilled brake fluid with brake cleaner, firmly press on the brake pedal several times and inspect all connections for leaks.
- 8) Re-mount wheels and set car back on ground.
- 9) Test drive, inspect for leaks and repair as necessary.