

Part # LI-0053

## Instruction Sheet for Part 17-2003 Spin-On Oil Filter Conversion Kit

### **Kit Contents:**

One Small O-Ring  
One Large O-Ring  
One Threaded Anchor Screw  
One Nut for Anchor Screw  
One Oil Filter Adaptor  
One Oil Filter

**Note:** It is not uncommon for the “wrong” oil filter housing to be fitted to the “right” engine. This kit fits oil filter housings with the numbers FA.2114, FA.2122, FA.2106, FA.2119, and FA.2124. These numbers are part of the alloy filter housing/manifold casting.

1. Remove existing oil filter canister and filter.
2. Place a suitable round bar through the hole in the threaded anchor screw and remove. Leave the circular splash plate in position.
3. Remove the large o-ring seal in the oil filter head. Ensure the groove is free of debris and is not distorted.
4. Install the Large O-Ring into the oil filter head groove and ensure that it is fully and equally seated.
5. Install the Threaded Anchor Screw into the oil filter head, tightening as much as possible by hand only.
6. Apply petroleum jelly to the groove in the alloy Oil Filter Adaptor and fit the Small O-Ring provided. This ensures the O-ring stays seated during assembly.
7. Slide the oil Filter Adaptor onto the Threaded Anchor Screw so the thin edge seats into the oil filter head and against the Large O-Ring.
8. Thread the Nut onto the Anchor Screw. Only tighten enough to fully seat and seal the Oil Filter Adaptor. Over-tightening will distort the splash shield.
9. Install the Oil Filter.
10. Refill engine with appropriate amount of oil, start and check for leaks.